

Work Order ID 163995

Monday, July 10, 2017 12:43:11 PM

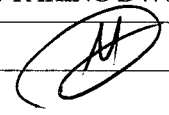
163995

Page 1

Item ID: D4703-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lock Pin Assembly

Start Date: 7/10/2017 Start Qty: 1.00 ***4* 2** Cust Item ID:
 Required Date: 7/11/2017 Req'd Qty: 1.00 ***4*** Customer:

Reference: DISASSEMBLE TAKING D4705-1 X2 **Rework**

Approvals: Process Plan:  Date: **JUL 10 2017** Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4703	B ✓

140 Identify as per dwg & Stock Location: _____ 0.00

144

Packaging

Memo

0.01

PULL FROM STOCK

D4703-041 X1

B: 161950

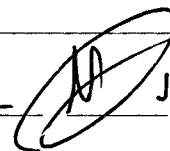
162542 X1

REMOVE

D4705-1 X2

B: **135996**

WILL BE REPLACED AT LATER DATE

2  **JUL 10 2017**

Packaging
145 St.

2  **JUL 27 2017** **DAS 19 9-00**

145 _____ 0.00

145

Packaging

Memo

0.00

RESTOCK UNDER NEW BATCH NUMBER & LABEL

54119

2 _____ **JUL 31 2017**

Packaging **155**

 **6 9-00**

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Item ID: D4703-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lock Pin Assembly
Start Date: 7/10/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 7/11/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: DISASSEMBLE TAKING D4705-1 X2

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 V6 *163995*	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.10							
Quality Control									

**DAS
21
9-89**

AUG 0 1 2017

Picklist Print

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Work Order ID: 163995

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Parent Item: D4703-041

D4703-041

Parent Item Name: Lock Pin Assembly

Start Date: 7/10/2017

Required Date: 7/11/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS
B AS PER DWG. REV.B JFS 17/06/19 VERIFIED BY: DD

IPP REV:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4703-041 *D4703-041* Lock Pin Assembly		Manufactured	No		① 161950 ① 162572		Each	8.0000	** ② ⑤			JUL 10 2017	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST119		4							
				162572		4							
				ST120		4							
				162972		4							
D4705-1 *D4705-1* Pin, Quick Release		Manufactured	No		135796 X2		Each	0.0000	** ② ④			JUL 10 2017	
D4705-1 *D4705-1* Pin, Quick Release		Manufactured	No		① 163261		Each	0.0000	** ②	2		JUL 27 2017	DAS 19 9-00